

TORQUE SPECIFICATIONS

DESCRIPTION	N·m	Ft. Lbs.	In. Lbs.	COMMENT
Electric Power Steering (EPS) Motor to Steering Gear Mounting Bolts	20	15	—	
Intermediate Shaft to Steering Column Bolt	22	16	—	Do not reuse fastener. If removed, a new fastener must be installed and tightened to specifications.
Intermediate Shaft Plate to Front Bulkhead	9	—	80	
Intermediate Shaft to Steering Gear	22	16	—	Do not reuse fastener. If removed, a new fastener must be installed and tightened to specifications.
Outer Tie Rod End to Steering Knuckle Nut	75	55	—	
Steering Column to Dash Frame Nuts	19	14	—	
Steering Gear to Crossmember	90	66	—	
Steering Wheel to Column Nut	45	33	—	
Tie Rod Jam Nut	85	63	—	